

Assembly instructions

Crimp contacts on wires

- Strip each wire to the indicated length.



Crimping tools



Manual crimp pliers	Locator	Selector set-up - Wire section				
MH860 (M22520/7-01)	MH86164G or TP1142	6 0.5 mm ²	7 0.75 mm ²	7 1 mm ²	8 1.5 mm ²	-
FT8	-	4 0.5 mm ²	4 0.75 mm ²	5 1 mm ²	5 1.5 mm ²	-
AF8 (M22520/1-01)	TP1142	-	-	-	-	8 2.5 mm ²

Following standard: EN 50306-2

Following standard: EN 50264-3-1

Contact insertion

- Locate the right cavity and use a contact (male or female), to bore each individual grommet in its center. Push the contact until mechanical stop.



- Check the correct contact retention by slightly pulling on the cable (no tools required).
- Check that each individual grommet is correctly plated on the back face of the connector, unless, put them properly.

Once all the contacts have been installed in the connector:

- Put the ty-rap in the designated cable support and tighten the ty-rap to gather the wires.

